

G650X Country Tail Rack mounting instructions

Thank you for purchasing the second generation BMW G650X tail rack.



This tail rack will fit all BMW K15 G650X Models (2007-2009) XChallenge, XMoto and XCountry). I built and used this rack for my own bike, I cannot be held responsible for its misuse or for injuries or damages caused by using it or by installing it. You may use it at your own risk.

Tools:

- Inbus/Allen wrench M8
- Socket 8mm
- Torque Wrench with 10-25Nm range

Installation instructions:

1. Ensure the bike is cold and the silencer is cool to touch
2. Remove the bolt that holds the silencer to the chassis (Fig1)

Fig1: Silencer bolt

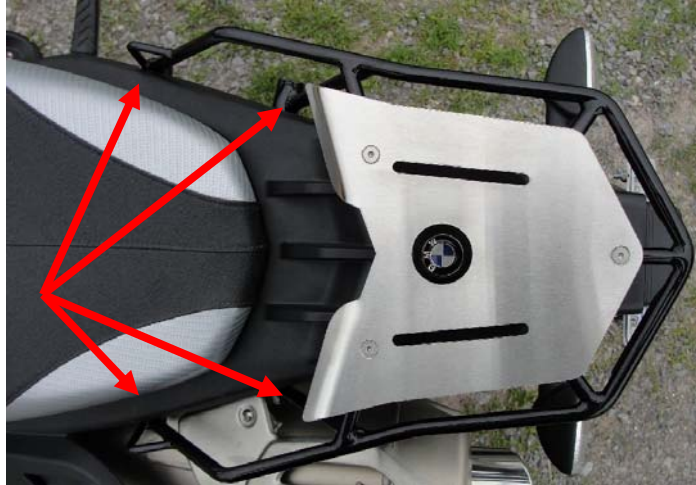


Fig2: Silencer clamp



3. Loosen up the clamp bolt that holds the silencer pipe to the exhaust manifold pipe (Fig2)
4. Slide out the silencer. Be careful not to damage the heat gasket between the silencer pipe and the exhaust manifold pipe.
5. Use Inbus/Allen key 8mm and remove the 4 bolts holding the pillion handle(G650XCountry only) as per Fig3.

Fig3: Tail rack Mounting bolts



6. Install the new rack and tighten the bolts using a torque wrench to **10Nm** and also using **Loctite 243** (included)
7. Install the silencer by carefully sliding into the exhaust manifold pipe and resting into the frame stud as per Fig4 and tighten bolt to rear frame at **25Nm** and the exhaust manifold clamp bolt at **10Nm**.

Fig4: Silencer rest stud



I tested this rack intensively in various conditions. While I am convinced it is a very good design, and it is stronger than it may look, I strongly recommend against putting more than 5Kg load on it, nor should anyone use it as a passenger seat. Safety also is something that comes with the riding style and weather conditions, so be careful and ride safe.

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